

SOUTH PRODUCTION NOTES

Aug 16-17, 2015
3-11, 11-7 Shift notes

BASF EMPLOYEES
264 Last Recordable
198 Last Lost Time

Freight Elevator in 31 is temporarily repaired. Please see instructions before using.

#1 MED / AI 3952:

3-11, 11-7 Work on reprogramming the powder system. Hold line until further notice.

#1 RC / AI 3952:

3-11, 11-7 Holding the several bags on floor until restarting line.

#2 MED line / Cu 0860:

3-11, 11-7 Batches requested have been completed. HOLD for now

#2 RC/ Cu 0860:

3-11, 11-7 Hold

#3 MED line / D-1702 done, D 0715 next:

3-11, 11-7 Cleaning (D 0715 next, clean-up sheet on GL desk)

#3 RC / D-1702:

3-11, 11-7 Bring down for cleaning

#4 RC / D-0222 next

3-11, 11-7 Inspect calciner end to end and verify if fully clean or if anything else needed.

#5 RC / Cu 3818:

3-11, 11-7 Continue to feed. We should be double stacking the bags that come off of the calciner. They are not going anywhere anytime soon.

\

#6 RC & Dryer / D 1756

3-11, 11-7 Continue

West Pfaudler / D-0222 done, cleaning

3-11, 11-7 Continue clean-up on pfaudler...follow sheet. Nitric acid brought to bldg. 31 for rinsing per the clean up instructions.

East Pfaudler/ D 1756:

3-11 Continue with batch this afternoon

11-7 HOLD...should be full until morning

6 Tank:

Tank empty

7 Tank: KLP solution

Tank was emptied.

National Dryer / D-0222.

3-11, 11-7 We will need to vacuum the national dryer in preparation for Schirmer to soda blast.

PK Blender: 3915 Pill Mix

3-11, 11-7 Hold

Need to keep bldg 9 clean as the repack equipment is still set up. Only bring material that you will use in your shift so that it does not clutter the area.

Abbe Blender:

Tagged out of service until gate is repaired.

Tower 3 / E 474:

3-11 Should be loaded by beginning of afternoon shift. Start up

11-7 Should be running

NOTE: Continue QVAM drum leveling. DO NOT CLOSE LAST DRUM as we need to add all lab samples to the last drum.

Tower 6 / Cu 0860:

3-11, 11-7 Continue, should unload by late day shift Monday

North Screener / Cu 0860:

3-11, 11-7 Continue on.

South Screener / E 474 next:

3-11, 11-7 Need to break down and clean up for E 474 Get done this afternoon/tonight

#2662 (west) Pill Machine / AI-3915:

3-11, 11-7 Continue.

#2664 (east) Pill Machine / AI-3915:

3-11, 11-7 Electrical issues (won't stay on). Work order written for electrician

TK #2 / V 2010:

Done

TK #4 / Cu 0540:

3-11, 11-7 Continue loading and unloading.

Harrop Kiln / AI 3920:

3-11, 11-7 Lit and holding.

Building 27 Belt Filter / 5020:

3-11, 11-7 Continue as we have manpower.

PRODUCTION PRIORITIES:

- 1) West Pfaudler
- 2) South Precip/Dry
- 3) Horne Tabletting

- 4) #6RC/East Pfaudler
- 5) #2 RC North (if feed is available)
- 6) #3 MED/#3RC
- 7) #5 Calciner
- 8) #2 MED/#2 RC
- 9) #4 Tunnel Kiln
- 10) #4 Calciner
- 11) Reduction Towers